DISSOLUTION

And drug release



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Introduction

- When a new solid dosage form is developed, it is very important to study drug release or dissolution.
- To study release we need a mathematical method
- The mathematical modeling helps to optimize the design of new dosage form
- different mathematical models used to describe different drug release
- Examples zero order, first order, Hixson-Crowell, Higuchi,

dosage forms that can be characterized by release in vitro

- 1. Solid oral dosage forms
- 2. Rectal dosage forms such as suppositories
- Pulmonary (lung delivery) dosage forms (orally inhaled products)
- 4. Modified-release dosage forms
- 5. Semisolid products such as ointments,

creams, and transdermal products.



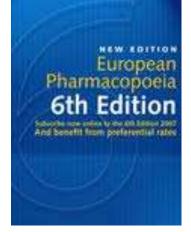


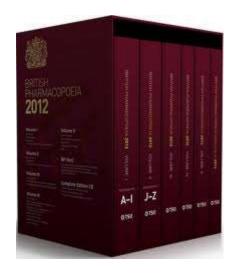


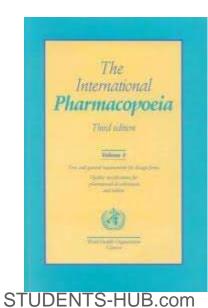


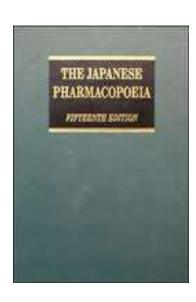
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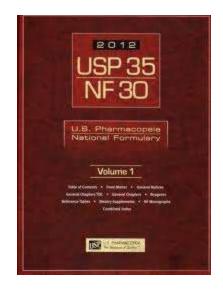
Drug dissolution





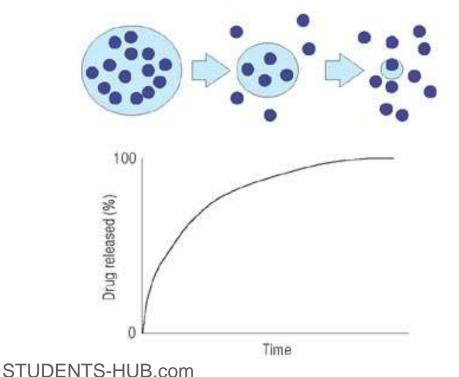


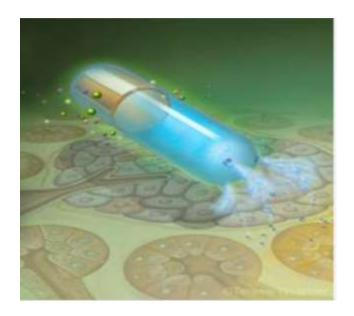




Definitions

 Drug Release: Drug release is the process by which a drug leaves a drug product and is subjected to absorption, distribution, metabolism, and excretion, eventually becoming available for pharmacologic action





Drug release is described in several ways.

• Immediate release refers to the instantaneous availability of drug for absorption or pharmacologic action. Immediate release drug products allow drugs to dissolve with no intention of delaying or prolonging dissolution or absorption of the drug.



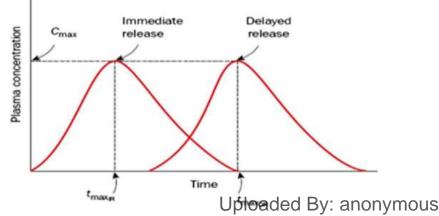


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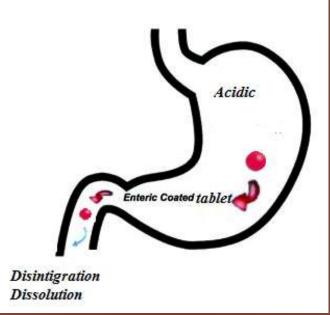
- Modified-release dosage forms include both delayed and extended-release drug products.
- Delayed release is defined as the release of a drug at a time other than immediately following administration.

The United States Pharmacopeia (USP) defines delayed-release tablets as enteric-coated to delay release of the medication until the tablet has passed through the stomach to prevent the drug from being destroyed or inactivated by gastric juices or where it may irritate the gastric mucosa.



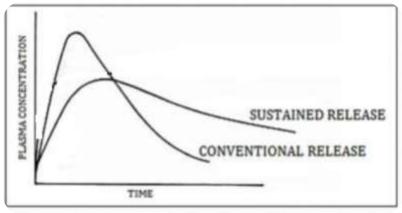


 Enteric Coated: Intended to delay the release of the drug (or drugs) until the dosage form has passed through the stomach. Enteric-coated products are delayed-release dosage forms.



 Extended-release products are formulated to make the drug available over an extended period after administration.

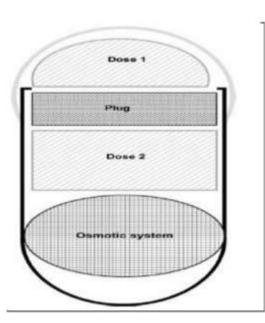


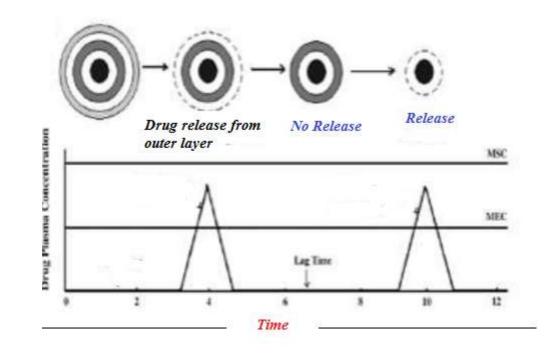


Increase time in therapeutic window

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- controlled release includes extended-release and pulsatile-release products.
- Pulsatile release involves the release of limited amounts (or pulses) of drug at distinct time intervals that are programmed into the drug product.
- Advantage : •Body function that follow circadian rhythms

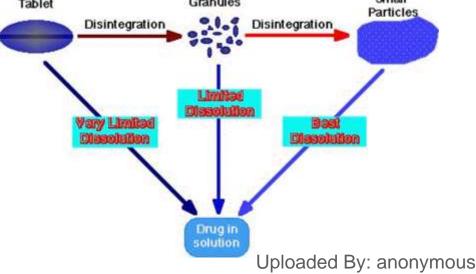


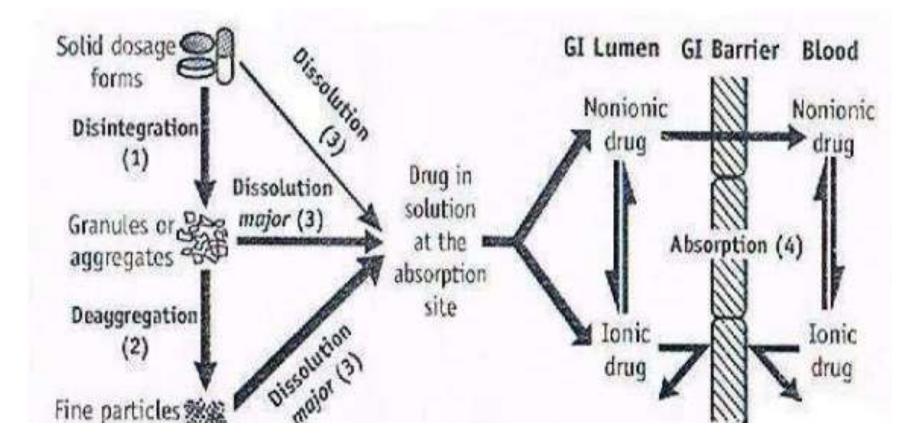


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Dissolution

- Dissolution: the process by which a solid phase (e.g., a tablet or powder) goes into a solution phase such as water.
- only drugs in solution can be absorbed, distributed, metabolized, excreted, or even exert pharmacologic action. Thus, dissolution is an important process in the pharmaceutical sciences.





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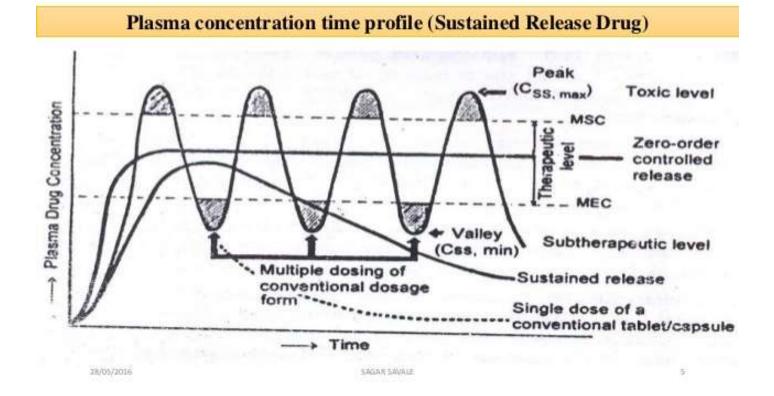
Terminology

- Drug Product: A drug product is a finished dosage form (e.g., tablet and capsule) that contains a drug substance, generally, but not necessarily in association with one or more other ingredients
- A solid oral dosage form includes but is not limited to tablets, chewable tablets, enteric-coated tablets, capsules, caplets and gelcaps
- Drug Substance: An active ingredient that is intended to furnish pharmacologic activity or other direct effect in the diagnosis, cure, mitigation (reduce severity) or prevention of a disease,

 In Vitro—in Vivo Correlation: A predictive mathematical model describing the relationship between an in vitro property of an oral dosage form (usually the rate or extent of drug dissolution or release) and a relevant in vivo response (e.g., plasma drug concentration or amount of drug absorbed).



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Why dissolution testing

- Dissolution tests are used for many purposes in the pharmaceutical industry
- development of new products
- quality control
- assist with the determination of bioequivalence (similar bioavailability)
- Postapproval changes and introduced the possibility of substituting dissolution tests for clinical studies in some cases (In vivo in vitro correlation)

Conditions that May Affect Drug Dissolution and Release: Drug and formulation related

- Drug substance
 - Particle size
 - Polymorph
 - Surface area
 - Chemical stability in dissolution media
- Formulation of drug product
 - Excipients (lubricants, suspending agents, etc)

Conditions that May Affect Drug Dissolution and Release: methodology related

- Medium
 - Volume
 - pH
 - Co-solvents, added enzymes/surfactants
- Temperature of medium
- Apparatus
- Hydrodynamics
 - Agitation rate
 - Shape of dissolution vessel
 - Placement of tablet in vessel
 - Sinkers (for floating products and products that stick to side of vessel)



Dissolution Apparatus



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Dissolution Apparatus

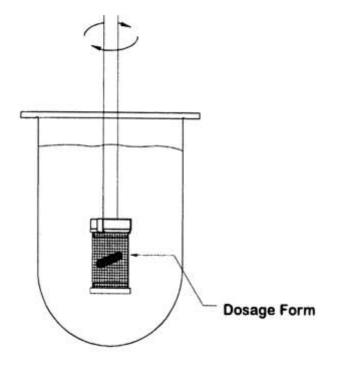
| Apparatus ^a | Name | Drug Product |
|------------------------|------------------------|--|
| Apparatus 1 | Rotating basket | Tablets, capsules, suppositories, floaters, controlled release |
| Apparatus 2 | Paddle | Tablets, capsules, modified drug products, |
| Apparatus 3 | Reciprocating cylinder | Extended-release drug products |
| Apparatus 4 | Flow cell | Drug products containing low-water-soluble drugs |
| Apparatus 5 | Paddle over disk | Transdermal drug products |
| Apparatus 6 | Cylinder | Transdermal drug products |
| Apparatus 7 | Reciprocating disk | Transdermal drug products |
| Diffusion cell (Franz) | | Ointments, creams, transdermal drug products |

^aApparatus 1–7 refer to compendial dissolution apparatus in USP-NF (United States Pharmacopeia) STUDENTS-HUB.com Uploaded By: anonymous

Rotating basket (Apparatus 1)

It is inferior for testing dosage forms which contains gums due to clogging of screen matrix

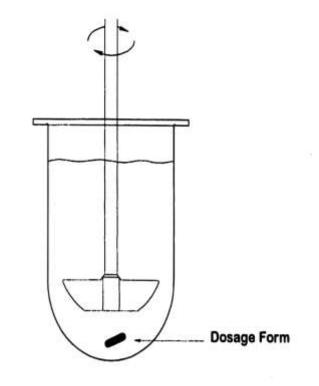
In the case of floating dosage forms this method performs well, but care should be taken that excepients do not clog the basket mesh



Rotating Paddle (Apparatus 2)

This apparatus is identical to apparatus 1 except that the paddle is substituted for the rotating basket

Frequently used for both disintegrating and non-disintegrating dosage forms



Reciprocating cylinder (Apparatus 3)

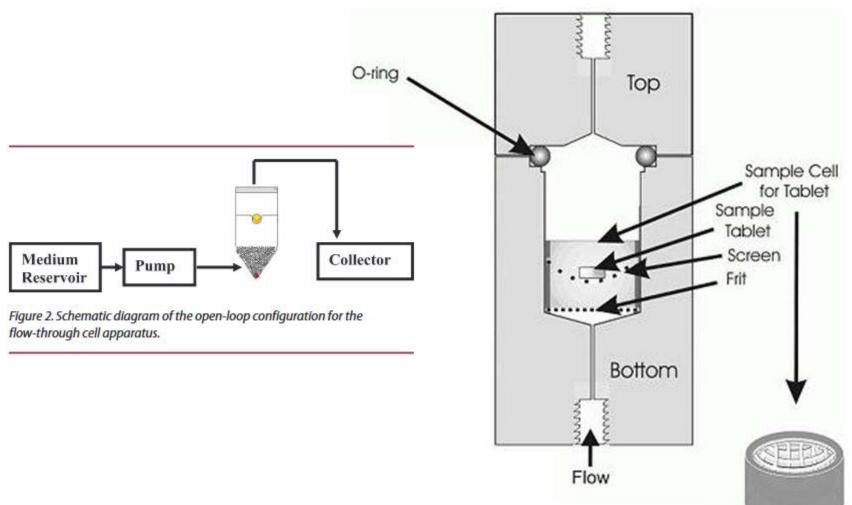


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Reciprocating cylinder (Apparatus 3)

- One advantage of the reciprocating cylinder is that the gastrointestinal tract conditions can be easily simulated, as it is easy to make time dependent pH changes
- This apparatus is most suitable for nondisintegrating (extended release) or delayed release (enteric coated) dosage forms

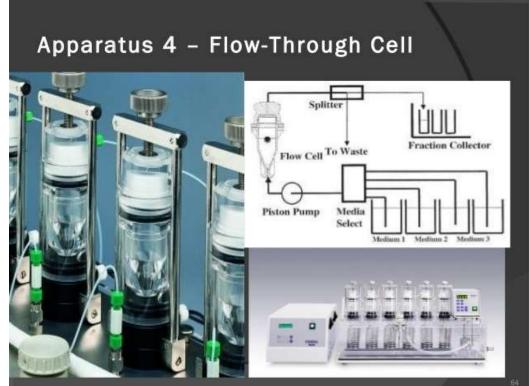
Flow cell (Apparatus 4)



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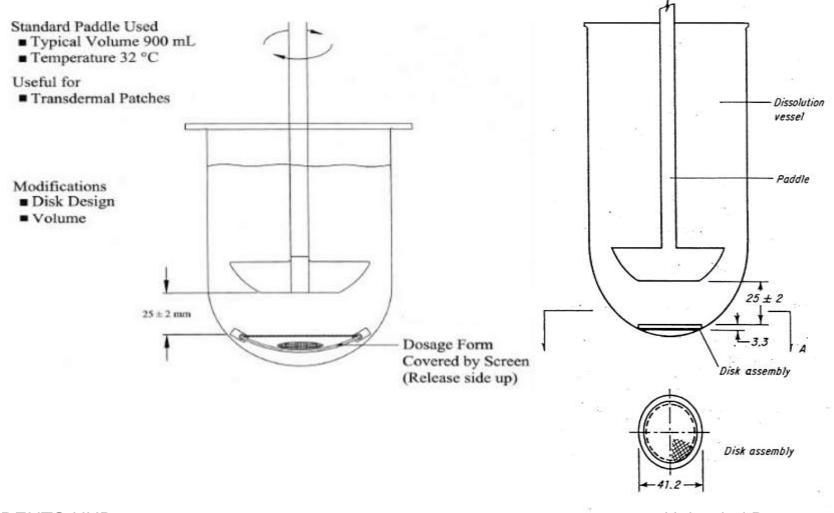
Flow cell (Apparatus 4)

 The advantage of flow through cell apparatus is the ability to test drugs of very low aqueous solubility and the ability to change the pH conveniently during the test



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Paddle over disk (Apparatus 5)



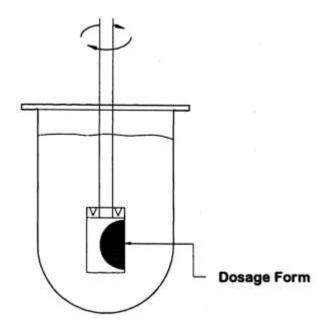
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Cylinder (Apparatus 6)

- The cylinder method (Apparatus 6) for testing transdermal preparation is modified from the basket method (Apparatus 1). In place of the basket, a stainless steel cylinder is used to hold the sample.
- Release side out
- Adhesive is used
- Trandermal pach



Reciprocating Disk Method (Apparatus 7)

- In the reciprocating disk method for testing transdermal products, a motor drive assembly (Apparatus 7) is used to reciprocate the system vertically, and the samples are placed on disk-shaped
- Adhesive needed
- transdermal



Advantages of controlled drug delivery

- Reduce dose frequency
- Reduce fluctuations in circulating drug levels
- Increase patient compliance
- Avoidance of night dosing
- More uniform drug release
- Avoidance of GI irritation and GI side effects
- Mimic circadian rhythm

Mechanism aspects of controlled Oral drug delivery formulation

1.Dissolution controlled systems:

2.Diffusion controlled systems

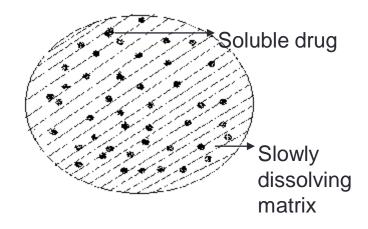
3.Combination of both dissolution & diffusion.

4.Osmotic pressure controlled system

Dissolution controlled systems

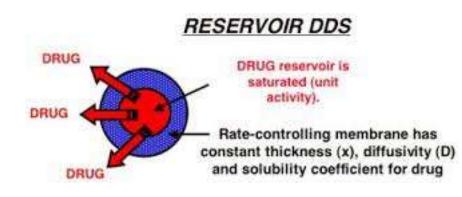
- In dissolution controlled systems, the rate controlling step is dissolution.
- The drug is embedment in slowly dissolving or erodible matrix

Matrix dissolution controlled system



Diffusion controlled systems

- Diffusion systems are characterized by release rate of drug is dependent on its diffusion through inert water insoluble membrane barrier.
- There are basically two types of diffusion devices.
 (I)Reservoir devices (II)Matrix devices

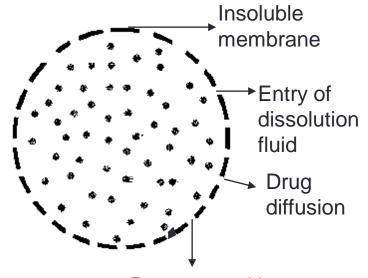


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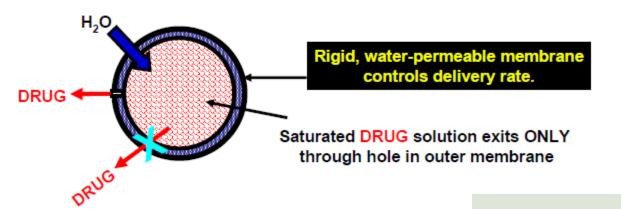
Dissolution & Diffusion Controlled Release system

- Drug encased in a partially soluble membrane.
- Pores are created due to dissolution of parts of membrane.
- It permits entry of aqueous medium into core & drug dissolution.
- Diffusion of dissolved drug out of system.

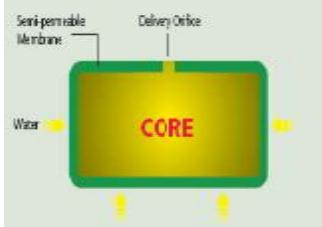


Pore created by dissolution of soluble fraction of membrane

Osmotic pressure controlled system



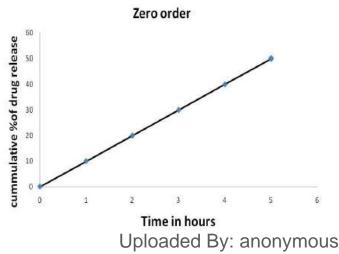
Osmosis is the spontaneous net movement of solvent molecules through a semi-permeable membrane into a region of higher solute concentration



Zero order and first order release

- Drug dissolution and release patterns commonly fall into two groups: zero- and first-order release
- zero-order release is achieved from no disintegrating dosage forms such as topical or transdermal delivery systems, implantable, oral controlled release delivery systems
- Same amount of drug release per unit time





Example (zero order kinetics)

- A patient was given 100 mg of drug A orally. Assume that the drug absorption <u>follows zero-order</u> kinetics at a rate of 10 mg/min.
- Then can you predict the drug absorption at every minute !!!!
- For every minute, 10 mg of the drug will undergo absorption.
- So after 5 minutes, how much will be absorbed?
- $5 \times 10 \text{ mg} = 50 \text{ mg}$ will be absorbed.
- Similarly 80 mg will be absorbed after 8 minutes.
- By what time the whole drug will be absorbed?
- it will take 10 minutes for complete absorption of drug and the process comes to an end.
- If the administered dose of the same drug is 200 mg, again the same rate, 10 mg/min will be followed and the process comes to an end after 20 mins.

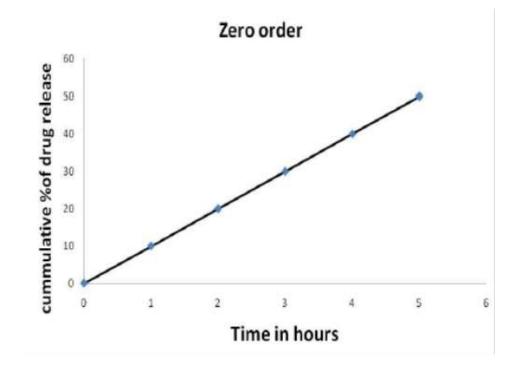
Zero order release

- Zero-order release kinetics refers to the process of constant drug release from a drug delivery device such as oral osmotic tablets, transdermal systems, matrix tablets
- "Constant" release is defined in this context as the same
- amount of drug release per unit of time.

$Q=Q_0+K_0t$

- Q is the amount of drug released or dissolved (assuming that release occurs rapidly after the drug dissolves),
- Q_0 is the initial amount of drug in solution (it is usually zero)
- K_0 is the zero-order release constant.

 In Fickian diffusion, the rate of release is independent of the drug concentration in the system and considered a zero order release model



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Example on zero order release

- release from polymer matrix composed of HPMC: NaCMC
- HPMC: Na CMC was 1:0.25:2.25 for Propranolol hydrochloride,
- 1:1.25:1.25 for Metoprolol tartrate
- 1:2.08:2.92 for Alprenolol hydrochloride,
- total drug is released in about 12 h at a nearly zero-order rate

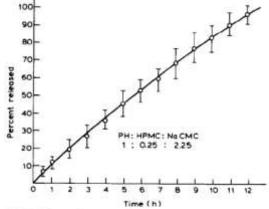


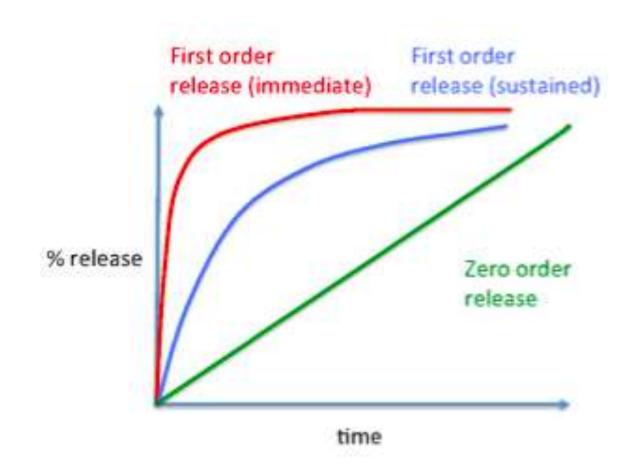
Fig. 7. Release of propranolol hydrochloride (cumulative percent) as a function of time from tablets of different batches (n = 10). Vertical bars indicate \pm S.D.

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First order release kinetics

- The drug release is dependent on drug concentration
- Let us consider an example: A patient was given <u>100 mg</u> of drug B orally and it was assumed to be following first-order kinetics a proportion of <u>10% per minute</u>, of the existing concentration at that time is released
- So, in first minute 10% of initial drug (10 mg) will be releases.
- In the second minute again 10% will be absorbed but here the drug remained for release after first minute is 100-10=90 mg only.
- So 10% of 90 mg will be released in the second minute (9 mg).
 So, at the end of second minute, 81 mg will remain



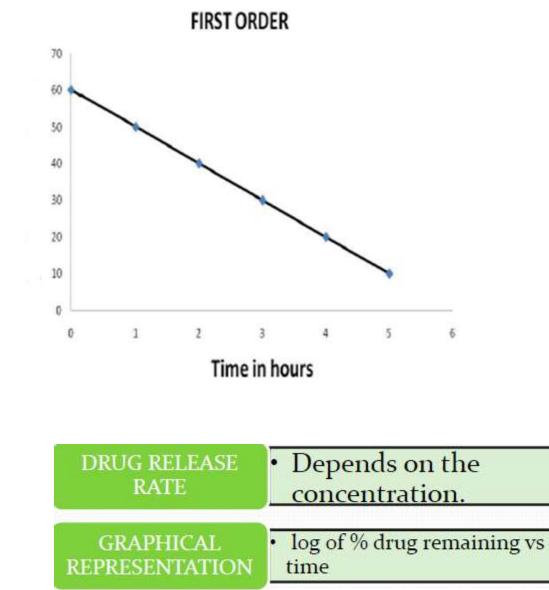
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 The release is considered first order kinetics and can be represented by the following equation

$\log Q_t = \log Q_0 - (Kt/2.303)$

Where

 Q_t : is the amount of drug remaining Q_0 : is the initial amount of drug in the device and K is the First-order release constant

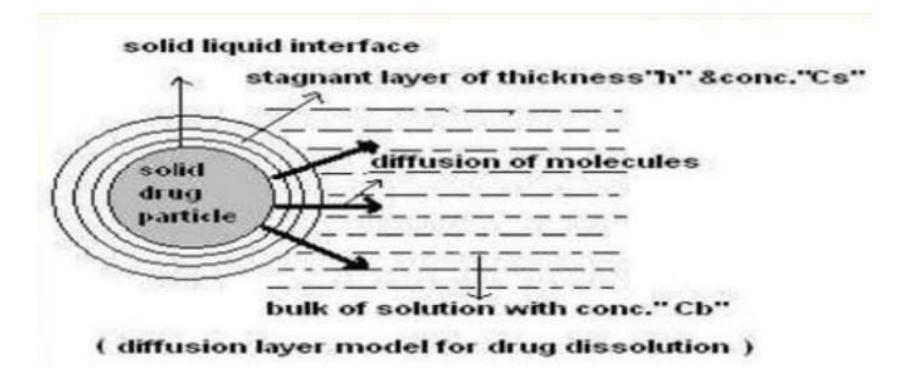


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Drug release kinetics (mathematical models)

- Drug release kinetics: is the application of mathematical models to study drug release process
- <u>Diffusion layer model</u>
- In dissolution it is assumed that an aqueous diffusion layer or stagnant liquid film of thickness h exists at the surface of a solid undergoing dissolution
- This thickness, *h, represents a stationary layer of solvent in which the solute molecules exist in* concentrations from Cs (highest concentration) to C.
- Beyond the static diffusion layer, at x greater than h, mixing occurs in the solution, and the drug is found at a uniform concentration C, throughout the bulk phase

Mathematical model for drug dissolution Noyes Whitney equation



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Mathematical model for drug dissolution Noyes Whitney equation

- the rate of dissolution: reflects the amount of drug dissolved over a given time period.
- The rate at which a solid dissolves in a solvent was proposed in quantitative terms by Noyes and Whitney
- M: mass of solute dissolved
- t: time
- dM/dt: rate of mass dissolution
- S: surface area of exposed solid
- h: thickness of diffusion layer
- C_s is the solubility of the solid
- *(i.e., concentration of a saturated solution* of the compound at the surface of the solid and at the temperature of the experiment)
- C is the concentration of solute in the bulk solution and at time t.
- The dC/dt is the dissolution rate,
- and V is the volume of solution.
- D: is the diffusion coefficient

 $\frac{dM}{dt} = \frac{DS}{h}(Cs - C)$ $\frac{dC}{dt} = \frac{DS}{Vh}(Cs - C)$

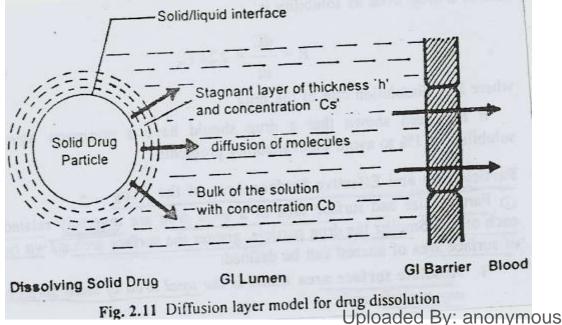
 If dissolving solid surface area to be considered Then (Hixson and Crowell model)

$dM/dt = KS(C_s - \overline{C})$

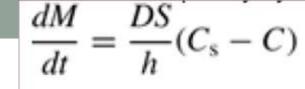
K=D/h D: diffusion coefficient K: dissolution rate constant

 If sink conditions : then Noyes Whitney equation becomes dm/dt =KSCs

- In Noyes Whitney equation the driving force dissolution is the concentration gradient across the boundary layer, with thickness h
- Sink conditions is considered when the concentration of dissolved drug is less than 20% of the saturation concentration (C_s)



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- Calculate Dissolution Rate Constant
- A preparation of drug granules having a total surface area of 0.28 m2 (0.28 × 10⁴ cm²) is allowed to dissolve in 500 mL of water at 25°C. After the first minute, 0.76 g has passed into solution.
- The quantity D/h can be referred to as a dissolution rate constant, k.
- If the solubility, Cs, of the drug is 15 mg/mL at 25 °C, what is k? From equation



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$$\frac{dM}{dt} = \frac{DS}{h}(C_{\rm s} - C)$$

- In this example, 0.760 g dissolved in 500 mL after a time of 1 min, or 760 mg/500 mL = 1.5 mg/cm3. This
- value is one tenth of the drug's solubility (15 mg/mL) and can be omitted from equation without introducing significant error,
- shown by employing the full equation



Derivation of equations Noyes-Whitney it was assumed that h and S were constant

But this is not the case.

- The static diffusion layer thickness is altered by the force of agitation at the surface of the dissolving tablet
- The surface area, *S*, obviously does not remain constant as a powder, granule, or tablet dissolves, and it is difficult to obtain an accurate measure of *S* as the process continues.



Mathematical model for drug dissolution Hixson-Crowell cube root equation

- Applies for dissolution of powder drugs:
- Assumptions:
 - Spherical particles.
 - Shape remains spherical during dissolution.
 - All particles have the same size. (uniform size)

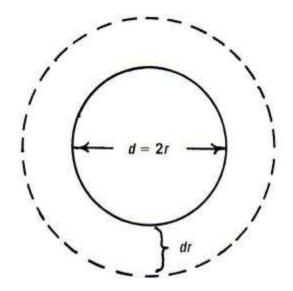


Fig. 13–3. Schematic of a particle, showing the change in surface area and volume as the particle dissolves. The volume, dV, dissolved in dt seconds is given by Thickness × Surface area = $dr \times 4\pi r^2$. (After J. T. Carstensen, *Pharmaceutics of Solids and Solid Dosage Forms*, Wiley, New York, 1977, p. 75. With permission.)

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Mathematical model for drug dissolution Hixson-Crowell cube root equation

M₀: original mass of drug particles M_t: mass of drug particles remaining at time t

K: cube root dissolution constant k'= D/ h

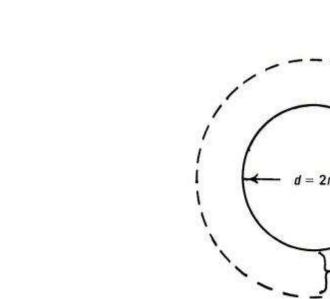
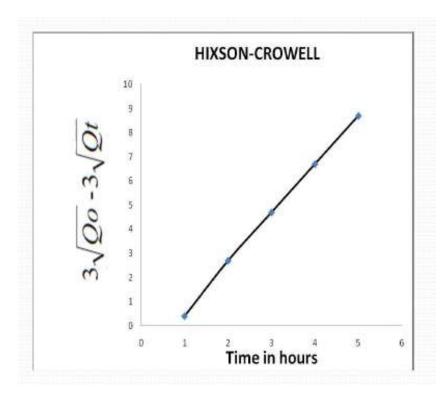


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$$M_{0}^{\frac{1}{3}} - M_{t}^{\frac{1}{3}} = \kappa t$$
$$k = \frac{M_{0}^{\frac{1}{3}}}{d} \frac{2k'Cs}{\rho}$$

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- Sink conditions is assumed
- in the derivation



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r radius and surface area $4\pi r^2$ and $V = \frac{4}{3}\pi r^3$ if the radius is reduced by dr, the volume change is

$$dV = 4\pi r^2 dr$$
 For N particles $dV = 4N\pi r^2 d$

The surface area of *N* particles is $S = 4N\pi r^2$ the infinitesimal mass change Noyes–Whitney law,

-dM = KSCsdt

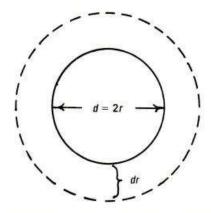


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drug's density multiplied by the infinitesimal volume change, ρdV , can be set equal to dM

$$-\rho dV = KSCsdt \qquad \text{Substituted S and} \\ -\rho dr = KCsdt \qquad \text{Integration} \\ -\int_{r_0}^r dr = \int_0^t \frac{KCs}{\rho} dt \qquad r = r_0 - \frac{KCs}{\rho} t$$

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$$r = r_{0} - \frac{KCs}{\rho}t \quad \text{Equations 1}$$
Volume of a spherical particle $V = \frac{1}{6}\pi d^{3}$
Mass for N $M = N\Gamma\frac{\rho}{6}d^{3}$
the cube root
$$M^{\frac{1}{3}} = \left[N\rho\left(\frac{\pi}{6}\right)\right]^{\frac{1}{3}}d \quad d = 2r$$

$$M^{\frac{1}{3}}_{0} - M^{\frac{1}{3}}_{t} = \left[N\rho\left(\frac{\pi}{6}\right)\right]^{\frac{1}{3}}\left[\frac{2kC_{s}t}{\rho}\right] = \kappa t$$

$$M^{\frac{1}{3}}_{0} - M^{\frac{1}{3}}_{t} = \kappa t$$

$$\kappa = \left[N\rho\left(\frac{\pi}{6}\right)\right]^{\frac{1}{3}}\frac{2kC_{s}}{\rho} = \frac{M^{\frac{1}{3}}_{0}}{d}\frac{2kCs}{\rho}$$
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Example (1)

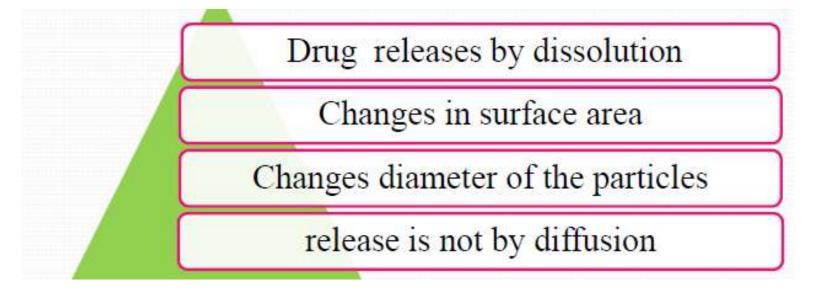
 $M_0^{\frac{1}{3}} - M_t^{\frac{1}{3}} = kt$

A specially prepared tolbutamide powder of fairly uniformly sized particles with a diameter of 150 µm weighed 75 mg. Dissolution of the drug was determined in **1000** mL of water at 25°C as a function of time. Determine the value of κ , the cube-root dissolution rate constant, at each time interval and calculate the average value of κ.

| Time (min) | Concentration Dissolved (mg/mL) | Weight Undissolved, <i>M</i> (g) | $M_0^{1/3} - M^{1/3}$ | к (g ^{1/3} /min) |
|---------------|---------------------------------------|--|-----------------------|------------------------------|
| 0 | 0 | $0.0750(M_0)$ | 0 | _ |
| 10 | 0.01970 | 0.0553 | 0.0406 | 0.0041 |
| 20 | 0.0374 | 0.0376 | 0.0866 | 0.0043 |
| 30 | 0.0510 | 0.0240 | 0.1332 | 0.0044 |
| 40 | 0.0595 | 0.0155 | 0.1724 | 0.0043 |
| 50 | 0.0650 | 0.0100 | 0.2063 | 0.0041 |

*Based on M. J. Miralles, M. S. Thesis, University of Texas, Austin, 1980.

Hixson-Crowell cube root model



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HIGUCHI'S EQUATION / MODEL

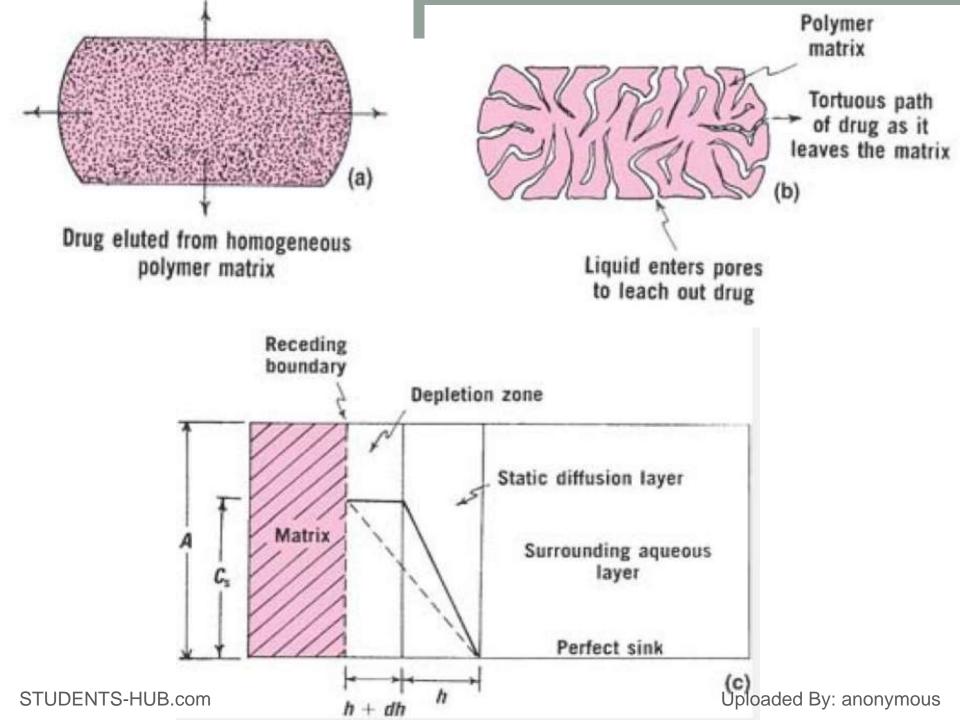
- Fifty years ago, Professor Takeru Higuchi published the derivation of an equation that
- allowed for the quantification of drug release from thin ointment films, containing finely dispersed drug into a perfect sink. Then the equation was later applied to solid drugs dispersed in homogenous and granular matrix

Applications

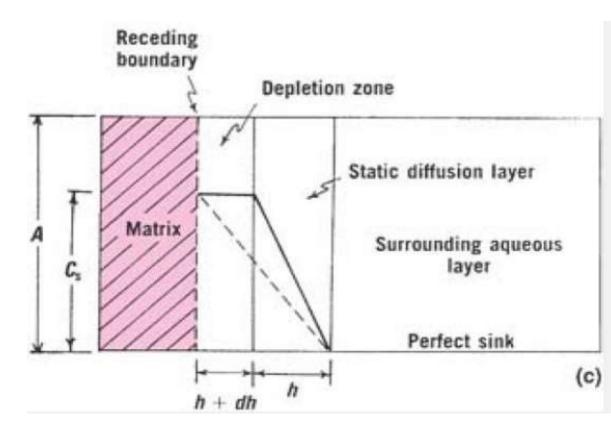
- For Drugs are dispersed homogeneously throughout the matrix
- Drug dispersed and released from ointment base.

Conditions assumed by Higuchi

- (1) Drug transport through the ointment base is rate limiting, whereas drug transport within the skin is rapid.
- (2) The skin acts like a "perfect sink": The drug concentration in this compartment can be considered to be negligible.
- (3) The initial drug concentration in the film is much higher than the solubility of the drug in the ointment base.
- (4) The drug is finely dispersed within the ointment base (the size of the drug particles is much smaller than the thickness of the film).
- (5) The drug is initially homogeneously distributed throughout the film.
- (6) The dissolution of drug particles within the ointment base is rapid compared to the diffusion of dissolved drug molecules within the ointment base.
- (7) The medium (ointment base) does not swell or dissolve during
- drug release.



- The drug is assumed to dissolve in the polymer matrix and to diffuse out from the surface of the of the device
- As the drug released, the distance for diffusion becomes increasingly greater
- The boundary that forms between the drug and empty matrix therefore recedes into the tablet as drug is eluted



Higuchi Model

Recall fick's law

$$\frac{dM}{dt} = \frac{dQ}{dt} = \frac{DC_{\rm s}}{h}$$

- dq/dt amount of drug released
- Cs: drug solubility in matrix
- Diffusion layer thickness
- But ??
- As amount diffused of drug from the matrix the distance of diffusion increases from the device by dh (depletion zone)
- Higuchi found that the amount of drug released could be expressed by follows

Higuchi

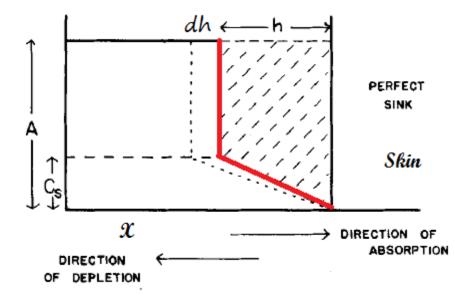
The infinitesimal amount, dQ, of drug released because of this shift (dh) of the front is given by the approximate linear expression

 $dQ = A \, dh - \frac{1}{2}C_{\rm s} \, dh \tag{13-25}$

A: is the total concentration (amount per unit volume), dissolved and undissolved, of drug in the matrix.

Cs: solubility of drug in matrix dh: depletion zone thickness X: distance from skin or receptor

 Because the boundary between the drug matrix and the drugdepleted matrix recedes with time, the thickness of the empty matrix, *dh*, *through which the* drug diffuses also increases with time



$$\frac{dM}{dt} = \frac{dQ}{dt} = \frac{DC_s}{h}$$
$$dQ = A \, dh - \frac{1}{2}C_s \, dh \qquad (13-25)$$

A: is the total concentration (amount per unit volume), dissolved and undissolved, of drug in the matrix.
Cs: solubility of drug in matrix dh: depletion zone thickness

integration

$$\begin{pmatrix} A - \frac{1}{2}C_{s} \\ \frac{2A - C_{s}}{2DC_{s}} \\ f = \frac{(2A - C_{s})}{4DC_{s}}h^{2} \end{pmatrix} dh = \frac{DC_{s}}{h}dt$$
(13-26)
(13-27)
(13-27)
(13-28)

$$t = \frac{(2A - C_s)}{4DC_s}h^2$$

$$h = \left(\frac{4DC_{\rm s}t}{2A - C_{\rm s}}\right)^{1/2} \tag{13-30}$$

The amount of drug depleted per unit area of matrix, Q, at time *t* is obtained by integrating equation (13-25) to yield

$$Q = hA - \frac{1}{2}hC_{\rm s} \tag{13-31}$$

Substituting equation (13-30) into (13-31) produces the result

$$Q = \left(\frac{DC_s t}{2A - C_s}\right)^{1/2} (2A - C_s)$$
(13-32) Higuchi' Equation

which is known as the Higuchi equation:

$$Q = [D(2A - C_{\rm s})C_{\rm s}t]^{1/2}$$

The instantaneous rate of release of a drug at time *t* is obtained by differentiating equation (13-33) to yield

$$\frac{dQ}{dt} = \frac{1}{2} \left[\frac{D(2A - C_s)C_s}{t} \right]^{1/2}$$
(13-34)

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$$Q = [D(2A - C_{\rm s})C_{\rm s}t]^{1/2}$$
$$\frac{dQ}{dt} = \frac{1}{2} \left[\frac{D(2A - C_{\rm s})C_{\rm s}}{t} \right]^{1/2}$$

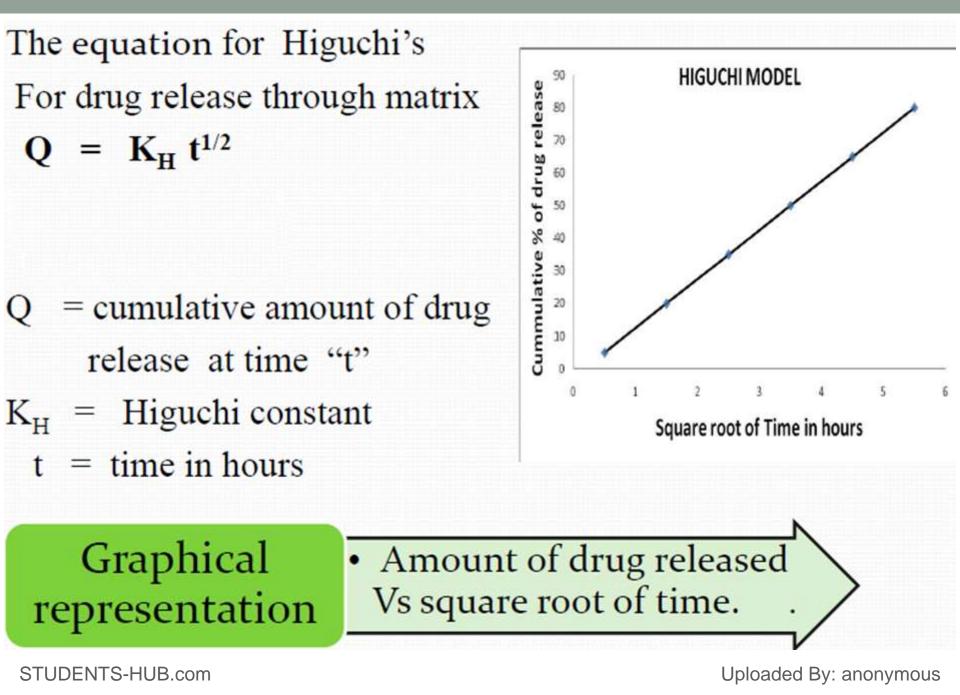
 Ordinarily, A is much greater than Cs(solubility in matrix), and equation (Higuchi assumption)

Ordinarily, A is much greater than C_s , and equation (13-33) reduces to $Q = (2ADC_s t)^{1/2}$ (13-35)

and equation (13-34) becomes

$$\frac{dQ}{dt} = \left(\frac{ADC_s}{2t}\right)^{1/2} \tag{13-36}$$

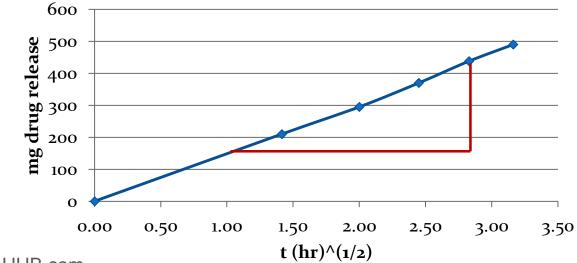
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The dissolution in 500 ml water data are found in the table below.

| T(hr) | Concent. Drug release mg/ml | Amount drug release Mg (in 500ml) Qt | T^(1/2) | K mg*^(1/2)/hr |
|-------|--------------------------------------|---|--------------|-------------------|
| 0 | 0 | 0 | 0.000 | |
| 2 | 0.42 | 210 | ▶ 1.414 | 148.4924 |
| 4 | 0.59 | 295 | 2.000 | 147.5 |
| 6 | 0.74 | 370 | 2.449 | 151.0519 |
| 8 | 0.876 | 438 | 2.828 | 154.8564 |
| 10 | 0.98 | 490 | 3.162 | 154.9516 |

$$Q = \kappa t^{\frac{1}{2}}$$



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| Kinetic Model | Systems that Follow the Model |
|--|---|
| First order | . Water-soluble drugs in porous matrix |
| Zero order | Osmotic systems, transdermal systems |
| Higuchi's square root of time equation | Diffusion matrix formulations |
| Weibull | Erodible matrix formulations |
| Hixson-Crowell's cube-root equation | Erodible matrix formulations |
| Korsmeyer-Peppas' power law equation | Swellable polymeric devices |
| Peppas-Sahlin | Swellable polymeric devices |
| Baker-Lonsdale | Microcapsules or |
| STUDENTS-HUB.com | microspheres |