

Gear trains:

(12)

External spur gear:

Single pair

$$\frac{\omega_p}{\omega_g} = \frac{n_p}{n_g} = -\frac{d_g}{d_p} = -\frac{N_g}{N_p}$$

-ve \rightarrow indicates that spur gear with external teeth rotate in opposite direction.

Internal gear:

$$d = -ve$$

$$\frac{\omega_p}{\omega_g} = \frac{d_g}{d_p} \quad \text{--- rotate in the same direction.}$$

Normally:

Pinion: Driven

Gear: Driven

$$\Rightarrow \frac{\omega_p}{\omega_g} \rightarrow \text{reduction ratio.}$$

There are some exceptions: Engine driven supercharger
Centrifugal compressor for air conditioning.

Gear trains:

Double reduction gear train

Input shaft = a

Counter shaft = b

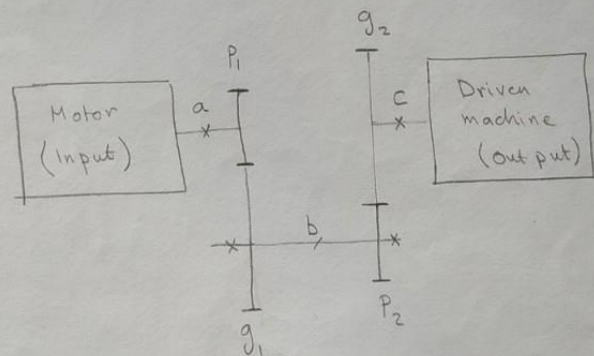
Output shaft = c

Velocity ratio:

$$\frac{\omega_a}{\omega_c} = \frac{\omega_a}{\omega_b} \times \frac{\omega_b}{\omega_c} = -\frac{d_{g1}}{d_{p1}} \times -\frac{d_{g2}}{d_{p2}} = \frac{d_{g1} d_{g2}}{d_{p1} d_{p2}} = \frac{N_{g1} N_{g2}}{N_{p1} N_{p2}}$$

For gear train with L gears:

$$\text{train value} = e = \frac{\text{Product of driving tooth number}}{\text{Product of driven tooth number}}$$



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$$\Rightarrow n_L = e n_F$$

$n_L = \omega_L =$ Speed of last gear

$n_F = \omega_F =$ Speed of first gear.

$e = +ve$ if first and last gears rotate in the same direction

$e = -ve$ if ω_L and ω_F rotate in opposite direction.

Planetary Gear train:

S = Sun gear [at the center]

P = Planets

A = Carrier or arm

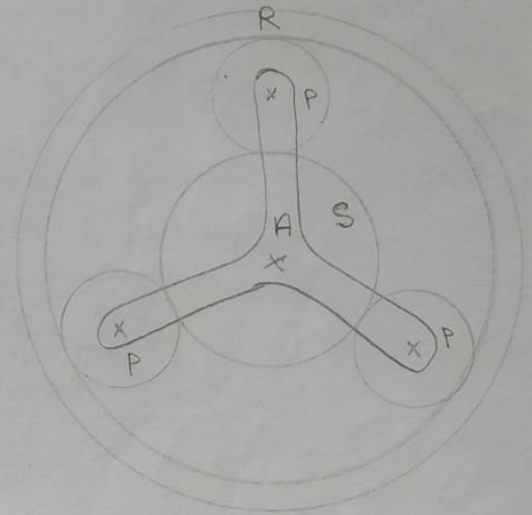
R = Ring or Annulus [Internal]

Function:

One of the members S, R, A

Input, fixed Reaction member

Output.



Automatic transmission uses combination of planetary gear train with a clutch to hold one of the members fixed.

let:

R, S, P = diameters, No. of teeth of Ring, sun, planet.

Velocity of Ring with respect to the arm:

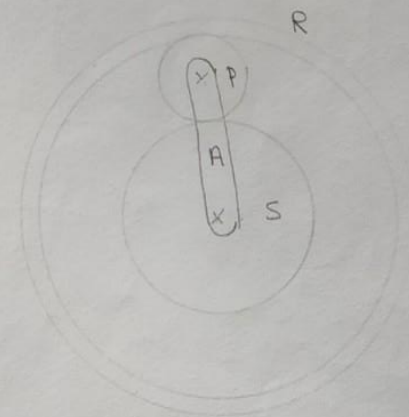
$$\omega_{RA} = \omega_R - \omega_A$$

Velocity of Sun with respect to the arm:

$$\omega_{SA} = \omega_S - \omega_A$$

$$\frac{\omega_{RA}}{\omega_{SA}} = \frac{\omega_R - \omega_A}{\omega_S - \omega_A}$$

For fixed arm: $\omega_{RA} = \omega_R$ $(-S) / (P) = -S$



$$N_2 = 24, N_3 = 18, N_4 = 30$$

$$N_6 = 36, N_7 = 54$$

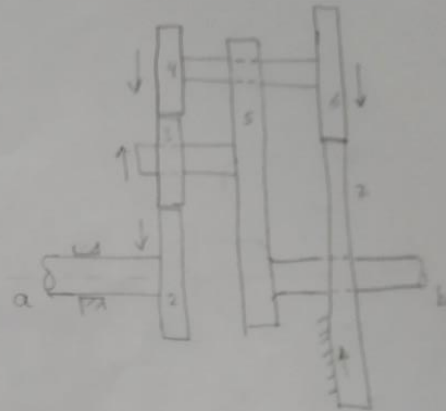
Gear 7 is fixed

If $w_b = 5$ revolution find w_a .

Solution:

$$w_F = w_7$$

$$w_L = w_a = w_2$$



$$\frac{w_2 - w_a}{w_F - w_a} = \frac{w_2 - w_5}{w_7 - w_5} = -\frac{N_7 N_4 N_3}{N_6 N_3 N_2}$$

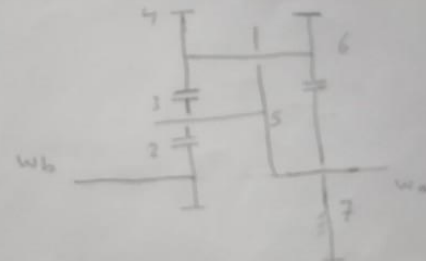
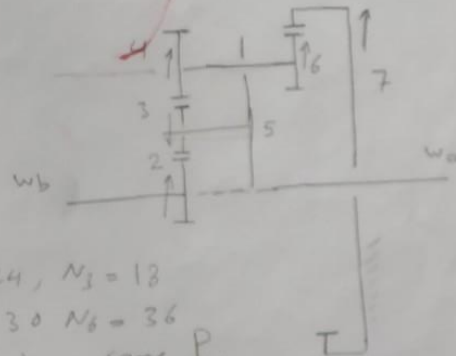
$$\frac{w_2 - w_5}{0 - w_5} = -\frac{54 \times 30}{36 \times 24} = -1.875$$

$$w_5 = w_b = 5$$

$$w_2 = 2.875 w_5 = 14.375 \text{ rev. in same direction of } w_b$$

$$w_a = 2.875 w_b \text{ in same direction}$$

Ex



$$N_2 = 24, N_3 = 18$$

$$N_4 = 30, N_6 = 36$$

All gear have same P.

find w_b for If $w_a = 5$ rev.

$$\frac{d_2}{2} + d_3 + \frac{d_4}{2} = \frac{d_7 - d_6}{2} \rightarrow$$

$$N_2 + 2N_3 + N_4 = N_7 - N_6$$

$$N_7 = N_2 + 2N_3 + N_4 + N_6$$

$$= 126$$

$$\frac{w_2 - w_a}{w_7 - w_a} = +\frac{N_7 N_4}{N_6 N_2} \Rightarrow$$

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In general:

Identify: the Input, output, Reaction member.

members: $X, Y, A = \text{arm}$.

$$e = \frac{\omega_x}{\omega_y} = \frac{\omega_x - \omega_A}{\omega_y - \omega_A}$$

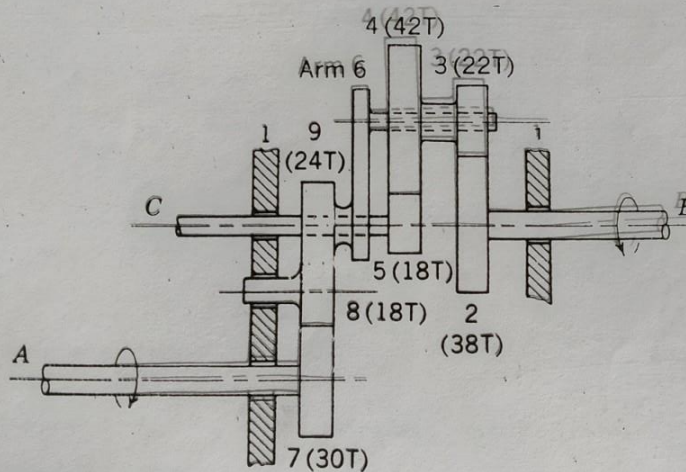


FIGURE 7.43

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shaft A , $\omega_A = 300 \text{ rpm}$
 $\omega_B = 600 \text{ rpm}$

Find ω_c and its direction of rotation.

Solution:

Planetary gear train:

Gears : 5, 4, 3, 2 , arm = 6

$$\omega_{arm} = \omega_q$$

$$\text{let } \omega_F = \omega_2$$

$$\omega_L = \omega_5 \quad \omega_{arm} = \omega_6$$

$$\frac{\omega_L - \omega_{arm}}{\omega_F - \omega_{arm}} = + \frac{N_2 N_4}{N_3 N_5} = \frac{38 \times 42}{22 \times 18} = 4.030$$

$$\omega_{arm} = \omega_q$$

Gears : 7, 8, 9 simple gear train.

$$\frac{\omega_L}{\omega_F} = c \rightarrow \begin{matrix} L = 9 \\ F = 7 \end{matrix}$$

$$\frac{\omega_9}{\omega_7} = + \frac{N_7 N_8}{N_8 N_9} = \frac{N_7}{N_9} \Rightarrow \omega_9 = \omega_7 \frac{N_7}{N_9} = 300 \times \frac{30}{24} = 375 \text{ rpm}$$

$\omega_q = 375 \text{ rpm}$ ccw looking from right

$$\frac{\omega_5 - \omega_{arm}}{\omega_2 - \omega_{arm}} = 4.030$$

Take ccw looking from right +ve.

$$\omega = +ve \text{ ccw} \leftarrow$$

$$\frac{\omega_5 - 375}{\omega_2 - 375} = + 4.030$$

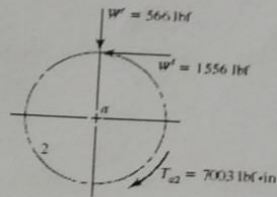
$$\rightarrow \frac{\omega_5 - 375}{600 - 375} = 4.030$$

$$\omega_2 = \omega_B = +600 \text{ rpm ccw} \leftarrow$$

$$\rightarrow \omega_5 = +1281.82 \text{ rpm}$$

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Gear 2

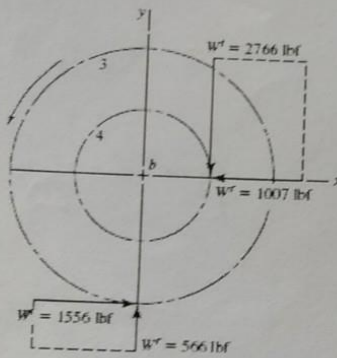


$$T_{a2} = 63\,025(200)/1800 = 7003 \text{ lbf} \cdot \text{in}$$

$$W^t = 7003/4.5 = 1556 \text{ lbf}$$

$$W' = 1556 \tan 20^\circ = 566 \text{ lbf}$$

Gears 3 and 4



$$W^t(4.5) = 1556(8), \quad W^t = 2766 \text{ lbf}$$

$$W' = 2766 \tan 20^\circ = 1007 \text{ lbf}$$

Ans.

$$\omega = 1800 \text{ rpm} \quad hp = 200$$

$$P = 2 \text{ teeth/in}$$

$$\phi = 20^\circ$$

$$N_2 = 18$$

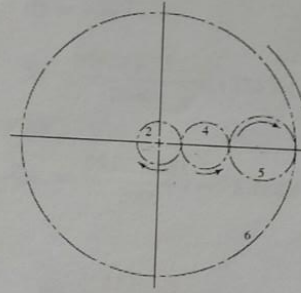
$$N_3 = 32$$

$$N_4 = 18$$

$$N_5 = 48$$

$$hp = \frac{F_t v}{33000}$$

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$$d = \frac{N}{6}$$

$$d_2 = 4 \text{ in}, d_4 = 4 \text{ in}, d_5 = 6 \text{ in}, d_6 = 24 \text{ in}$$

$$e = \frac{24}{24} \left(\frac{24}{36} \right) \left(\frac{36}{144} \right) = 1/6, \quad n_P = n_2 = 1000 \text{ rev/min}$$

$$n_L = n_6 = 0$$

$$e = \frac{n_L - n_A}{n_F - n_A} = \frac{0 - n_A}{1000 - n_A}$$

$$n_A = -200 \text{ rev/min}$$

$$N_2 = 24$$

$$N_3 = \text{arm}$$

$$N_4 = 24$$

$$N_5 = 36$$

$$N_6 = 144$$

$$P = 6$$

$$\phi = 20^\circ$$

$$\omega_2 = 1000 \text{ rpm (cw)}$$

$$\underline{n_P = 25}$$

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Input torque:

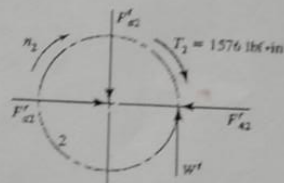
$$T_2 = \frac{63\,025 H}{n}$$

$$T_2 = \frac{63\,025(25)}{1000} = 1576 \text{ lbf} \cdot \text{in}$$

For 100 percent gear efficiency

$$T_{\text{arm}} = \frac{63\,025(25)}{200} = 7878 \text{ lbf} \cdot \text{in}$$

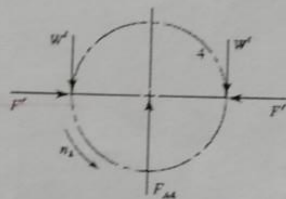
Gear 2



$$W^t = \frac{1576}{2} = 788 \text{ lbf}$$

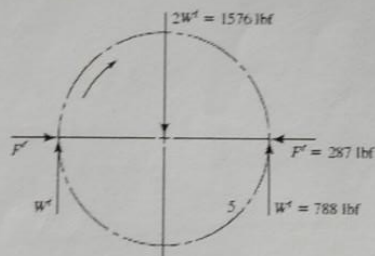
$$F'_{32} = 788 \tan 20^\circ = 287 \text{ lbf}$$

Gear 4

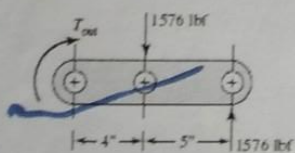


$$F_{A4} = 2W^t = 2(788) = 1576 \text{ lbf}$$

Gear 5



Arm



$$T_{\text{out}} = 1576(9) - 1576(4) = 7880 \text{ lbf} \cdot \text{in} \quad \text{Ans.}$$

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3.20 Given: $P = 2$ teeth/in, $n_P = 1800$ rev/min cw, $N_2 = 18T$, $N_3 = 32T$, $N_4 = 18T$, $N_5 = 48T$.

Pitch Diameters: $d_2 = 18/2 = 9$ in; $d_3 = 32/2 = 16$ in; $d_4 = 18/2 = 9$ in; $d_5 = 48/2 = 24$ in.